



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5090-1

Job Sheet 177084



Part No: D5090-1

Job Qty: 12 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEETS 2,3 IPP REV:A 14.06.18 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		5/24/18	0.00	0.00	Start Up Waterjet		SC 18/05/13
100	Waterjet	12 pcs		5/24/18	0.00	1.35	Waterjet1		SC 18/05/13
110	QC	12 pcs		5/24/18	0.00	0.00	QC2 Waterjet-2		SC 18/05/13
120	QC	12 pcs		5/24/18	0.00	0.00	QC8-5		38
130	Brake NC	12 pcs		5/24/18	0.04	0.44	Brake NC 2		DAS-89 38
140	QC	12 pcs		5/24/18	0.00	0.00	QC5		38
150	HandFinish	12 pcs		5/24/18	0.00	0.80	HandFinish1		DA-89 38-05-31
160	QC	12 pcs		5/24/18	0.00	0.00	QC7-4		DAS 38
190	Packaging	12 pcs		5/24/18	0.00	0.00	Packaging3-2	5/226	6 9-89
200	QC21-SA	12 Ea		5/24/18	0.00	0.00	QC21		9-89 JUN 08 2018

Part Op Descriptions: **100** - 1-Cut as per Dwg Dwg Rev: D Prog Rev: D 2-Deburr as required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	12.8400 sf (1.07 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	13	347	0

Part Specifications

Specifications could not be found.

Plex 5/4/18 2:25 PM Dart.Gagnon.Michelle



Container No: S070878



Part: D5090-1
Job No: 177084
Serial No/Batch: S070878
Revision:
Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/13/18

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INSPECTION SHEET

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Engineering Approval:
(If necessary)

